

PRODUCT DIMENSIONS

CABLE LENGTH

The C-IA1/LX-4M is 13 ft. (4 m) long.



CABLE INSTALLATION

Wire the C-IA1/LX-4M using the following wiring table.

INPUT	FUNCTION	COLOR
0–10 V*	+ Signal	Blue
Analog Common	- Signal	White
Sensor Power	+ 24 V	Black
Common	+ 0 V	Brown

* If a 4–20 mA sensor is used, a 500 Ω resistor can be used to appropriately alter the signal to work with the 0–10 V IA1-M-V. Wire the resistor between the C-IA1-M-3M cable pigtail at the machine output card. Refer to IA1-M-V or IA1-S-VI-24 product manual for software setup information.

LYNX™ SURFACE-MOUNT ANALOG INPUT MODULE IA1-S-VI-24 CABLE C-IA1/LX-4M



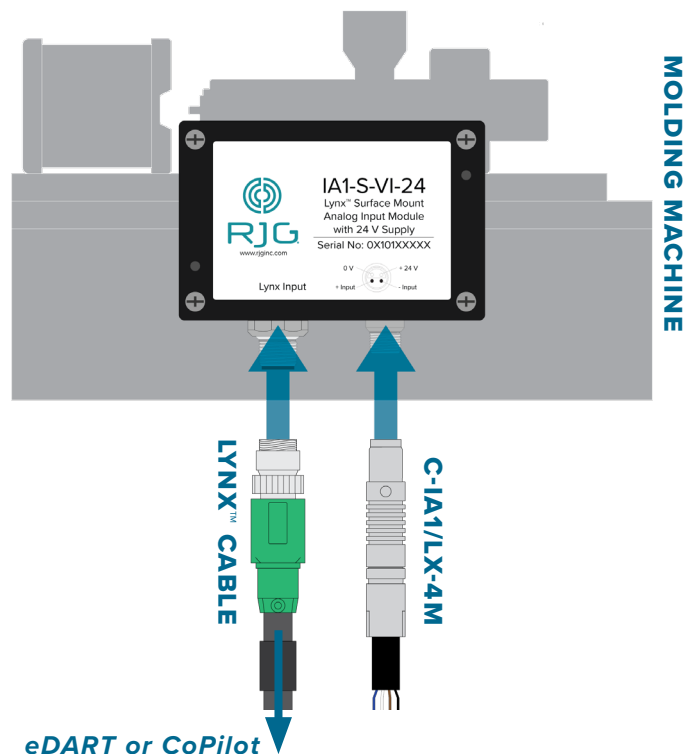
The C-IA1/LX-4M cable interfaces the RJG, Inc. Lynx™ Surface-Mount Analog Input Module IA1-S-VI-24 and the eDART® or CoPilot® System with sensors that output either 0–10 V or 4–20 mA signals. In addition, the Lynx Surface-Mount Analog Input Module can supply 24 V power through the C-IA1/LX4-M to power some sensors.

TECHNICAL SPECIFICATIONS

The C-IA1/LX-4M cable is suited for the heat and stress found in injection molding environments. Designed specifically for use with RJG, Inc.’s analog input module IA1-S-VI-24 and the eDART or CoPilot System.

CABLE CONNECTIONS

0–10 V or 4–20 mA sensor	refer to wiring table
IA1-S-VI-24	Female 4-pin Connector



COMPATIBLE RJG, INC. PRODUCTS

ANALOG INPUT MODULE

TYPE

DIMENSIONS

IA1-S-VI-24

Metal Surface-Mount,
Shielded

3.86" W x 1.41" D x 2.52" H
(98,0 mm W x 35,8 mm D x
64,0 mm H)



IA1-S-VI-24

PRODUCT

DESCRIPTION

RJG, Inc. eDART
System

Process monitoring
and control system for
plastic injection molding
applications

RJG, Inc. CoPilot
System

Process monitoring
and control system for
plastic injection molding
applications



eDART



CoPilot